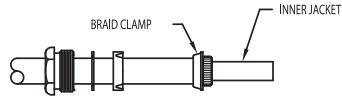
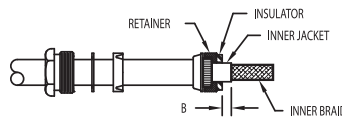


1. CUT CABLE END SQUARE, SLIDE CLAMP NUT, WASHER AND VEE-GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".

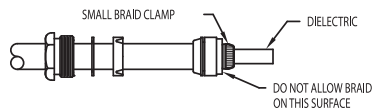
TRIM CODE CHART			
A	B	C	D
.69	.096	.243	.110



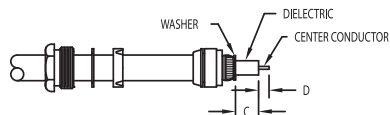
2. PLACE BRAID CLAMP OVER OUTER BRAID AND AGAINST JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP. TRIM AS SHOWN.



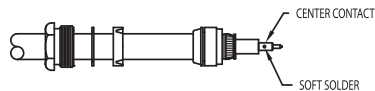
3. ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE INNER JACKET TO DIMENSION "B".



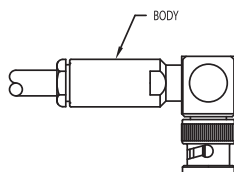
4. PLACE SMALL BRAID CLAMP OVER INNER BRAID AND AGAINST INNER JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER SMALL CLAMP. TRIM EVEN WITH BASE OF BRAID CLAMP.



5. PLACE WASHER OVER DIELECTRIC AND AGAINST BRAID. TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D".



6. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.



7. SLIDE BACK END PARTS FORWARD THROUGH ASSEMBLY INTO CONNECTOR BODY AND TORQUE TO 35 IN LBS.