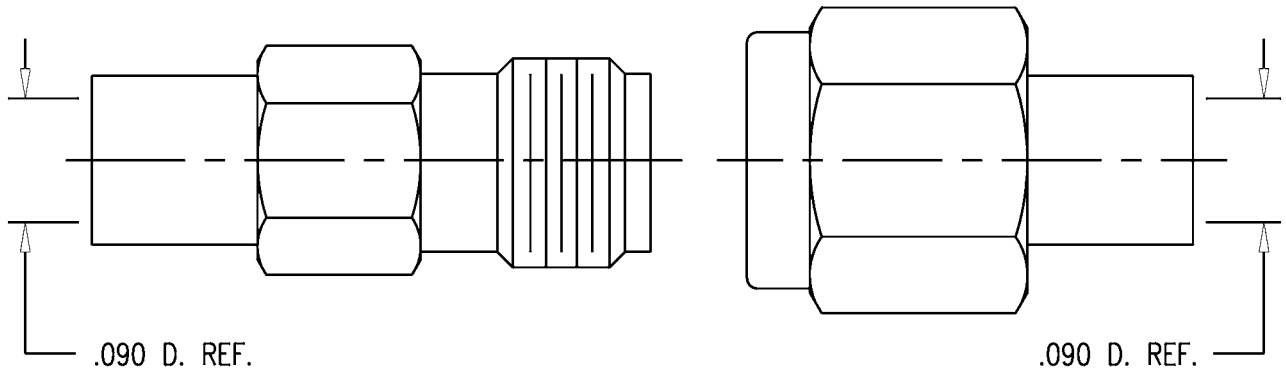


MILITARY PART NO.	KINGS PART NO.
M39012/79-3007	875-69-17
M39012/79-3107	875-69-3
M39012/80-3007	876-48-17
M39012/80-3107	876-48-3
M39012/81-3007	873-22-3
M39012/82-3007	871-37-3
M39012/83-3007	872-36-3




3-481

(OVER)

REDUCE TO 2 1/2 IN. X 3 IN.

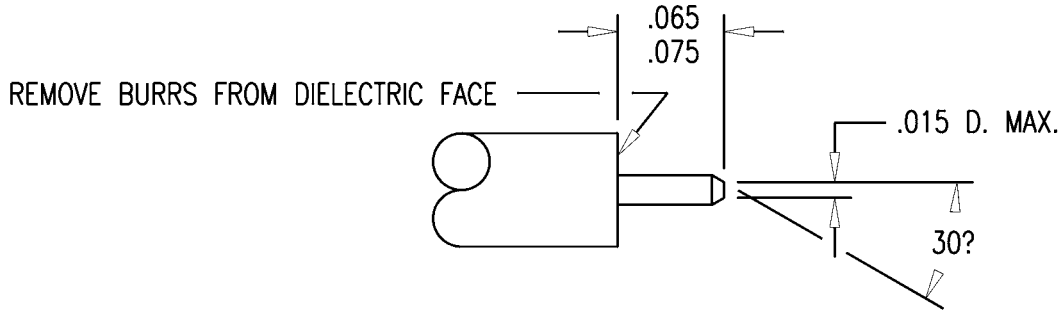
NOTES:

1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.
2. PRINT SHEETS 1 & 2 ON BOTH SIDES OF SAME SHEET.

USED ON:		REVISIONS		DRAWN JCA	DATE 10/01/90
PLOT SCALE: 1:1		ISSUE	CHANGES	APPR. GA	DATE 10/03/90
DASH NO	M CODE	MADE FROM		 KINGS ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707	
1	M88	PERFORATED STRIP ON ROLL			
2	M88	INDIVIDUAL, CUT SHEETS			
-3	M88	PERFORATED STRIPS IN GROUPS OF FIVE		3-481 (SHEET 1 OF 2)	

MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492

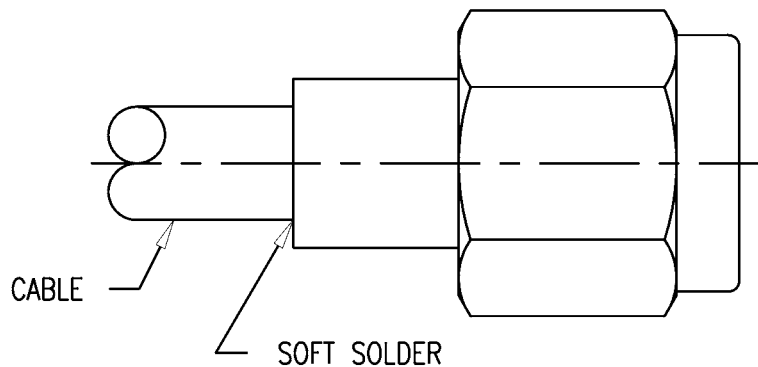
1. REMOVE CABLE OUTER CONDUCTOR AND DIELECTRIC TO .070 DIMENSION AS SHOWN.
2. CHAMFER CENTER CONDUCTOR TO 30° ANGLE AS SHOWN.



NOTE: STEP 1 & 2 MAY BE ACCOMPLISHED WITH EASE AND ACCURACY USING KINGS KTO-3 STRIPPING TOOL.

3. INSERT CABLE INTO BACK END OF CONNECTOR. PUSH CABLE IN FIRMLY UNTIL THE FACE OF CABLE BOTTOMS AGAINST REAR END OF INSULATOR. (CAUTION: EJECTION OF INSULATOR MAY BE PREVENTED BY MATING WITH A CONNECTOR OF OPPOSITE SEX).

INSERT CABLE IN POSITION SHOWN




4. SOLDER BACK END OF CONNECTOR.

3-481

(OVER)

REDUCE TO 2 1/2 IN. X 3 IN.

USED ON:		REVISIONS		DRAWN JCA	DATE 10/01/90
PLOT SCALE: 1:1		ISSUE	CHANGES	APPR. GA	DATE 10/03/90
DASH NO	M CODE	MADE FROM		 KINGS ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707	
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