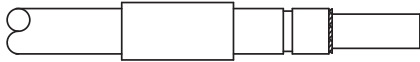
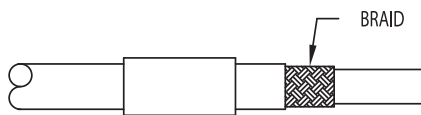


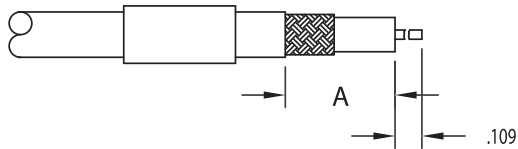
1. CUT CABLE END SQUARE, SLIDE K-GRIP SLEEVE OVER JACKET & WITH TRIM JIG MAKE CUTS 1 AND 2 IN JACKET.



2. REMOVE JACKET TO DIMENSION .340, FLARE OR BULGE BACK BRAID & TRIM WITH SCISSORS AT EDGE OF JACKET.



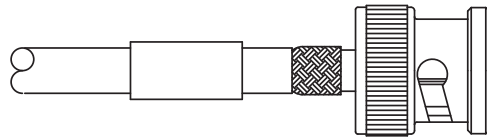
3. REMOVE JACKET TO DIMENSION .270.



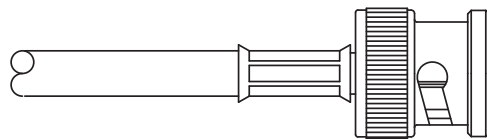
4. TRIM TO DIMENSION A. EXPOSED CENTER CONDUCTOR LENGTH WILL BE EQUAL TO .109 DIMENSION.

5. SOLDER CONTACT FOR THE STRAIGHT CONNECTOR ONLY, THEN PROCEED TO STEP 7.

6. CONTACT NOT USED FOR THE ANGLE CONNECTOR. PROCEED TO STEP 7, THEN SOLDER CABLE CENTER CONDUCTOR TO CONNECTOR CENTER CONTACT.



7. CAREFULLY INSERT CABLE INTO CONNECTOR. PUSH K-GRIP JR. OVER DIELECTRIC & UNDER BRAID.



8. SLIDE K-GRIP SLEEVE AGAINST SHOULDER ON BODY AND FORM BY CRIMPING.

KINGS NO.	A
3-483-1	.390
3-483-2	.500