
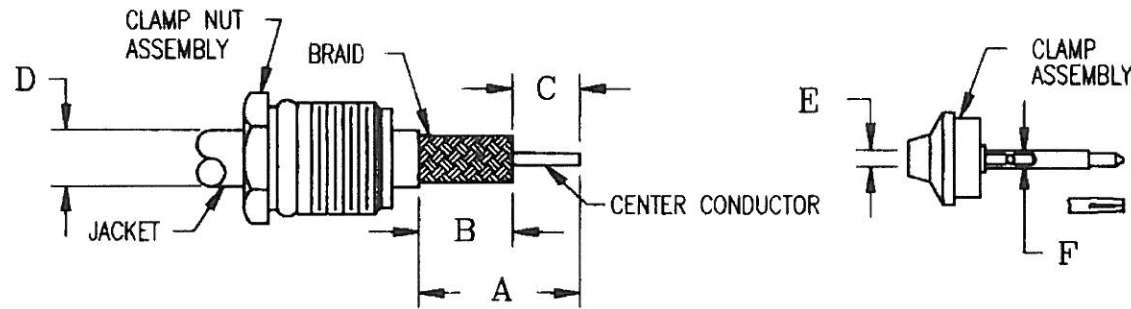


(OVER)

 KINGS ELECTRONICS CO., INC., TUCKAHOE, NEW YORK

3-539




MILITARY PART NO. M39012/	KINGS PART NO.	CABLE PART NO. M17/	A DIM ±.016	B DIM ±.016	C DIM ±.016	D DIM	E DIM	F' DIM
1-0005	1205-35-5	6-RG11						
2-0003	1203-10-5	62-RG144						
2-0006	1201-9-5	65-RG165						
3-0012	1202-9-5	74-RG213	.750	.468	.281	.44	.295	.098
5-0101	1206-23-5	75-RG214						
		77-RG216						
		86-00001						
1-0015	1205-37-5	RG-217	.718	.500	.218	.57	.38	.113


REDUCE TO 2 1/2 IN. X 3 IN.

NOTES:
 1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.
 2. PRINT SHEETS 1 AND 2 ON BOTH SIDES OF SAME SHEET.

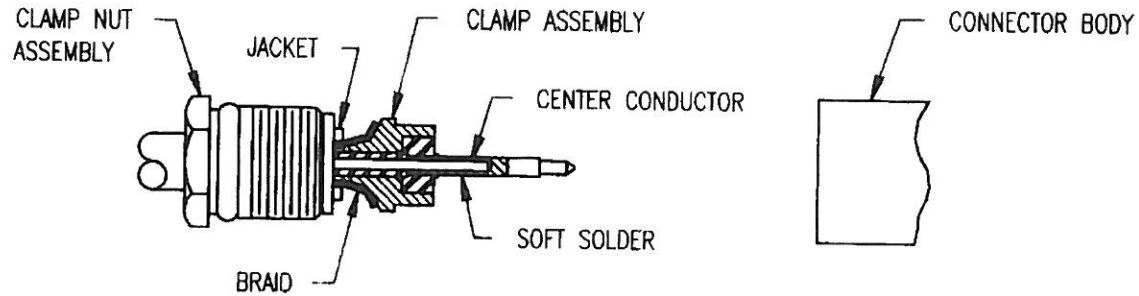
KAM1601

USED ON: SEE TABLE		DRAWN KH	DATE 11/22/91	REVISIONS		CABLING INSTRUCTIONS
PLOT SCALE: 1:1		APPR. MJB	DATE 11/22/91	ISSUE	CHANGES	
DASH NO.	M CODE	MADE FROM		1	CN 35015 B MJB 10/15/93	 KINGS ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707
-1	M88	INDIVIDUAL, CUT SHEETS		2	CN 36154 E KH 03/07/95	
-2	M88	PERFORATED STRIP ON ROLL				3-539 (SHEET 1 OF 2)

(OVER)

 KINGS ELECTRONICS CO., INC., TUCKAHOE, NEW YORK

3-539




1. CUT CABLE END SQUARE. SLIDE CLAMP NUT OVER JACKET & TRIM CABLE TO DIM'S SHOWN.
2. INSERT CLAMP ASSEMBLY BETWEEN DIELECTRIC & BRAID UNTIL DIELECTRIC BOTTOMS IN ASSEMBLY AND CENTER CONDUCTOR IS VISIBLE THROUGH CONTACT SOLDER HOLE SOLDER CENTER CONDUCTOR.
3. INSERT CABLE ASSEMBLY INTO CONNECTOR BODY, SLIDE CLAMP ASSEMBLY FORWARD UNTIL SEATED AND TIGHTEN CLAMP NUT TO A TORQUE OF 65 INCH/LBS. WHEN TIGHTENING THE CLAMP NUT ASSEMBLY MAKE SURE ONLY THE NUT TURNS, DO NOT ROTATE BODY, DAMAGE TO THE CENTER CONDUCTOR MIGHT OCCUR.

REDUCE TO 2 1/2 IN. X 3 IN.

NOTES:

1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.
2. PRINT SHEETS 1 AND 2 ON BOTH SIDES OF SAME SHEET.

KAM1602

USED ON: SEE TABLE		DRAWN KH	DATE 11/22/91	REVISIONS		CABLING INSTRUCTIONS
PLOT SCALE: 1:1		APPR. MJB	DATE 11/22/91	ISSUE	CHANGES	
DASH NO.	M CODE	MADE FROM		1	CN 35015 B MJB 10/15/93	 KINGS ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707
				2	CN 36154 E KH 03/07/95	
						3-539 (SHEET 2 OF 2)