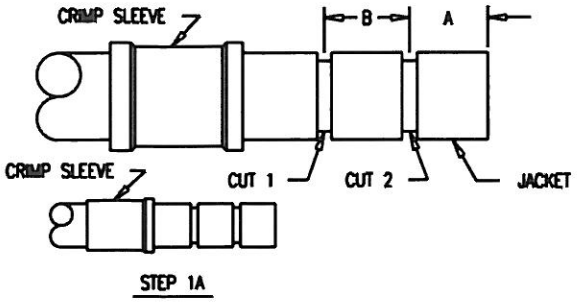
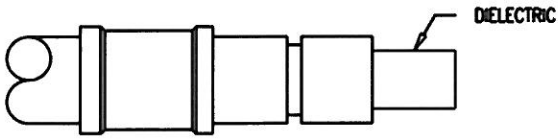
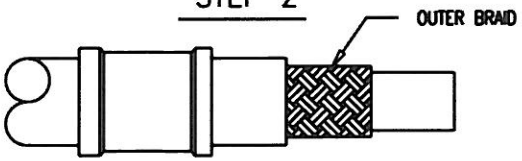
DASH NO.	A	B	C	D
-1	1.27	.31	1.15	.43
-2	1.22	.31	1.22	.31



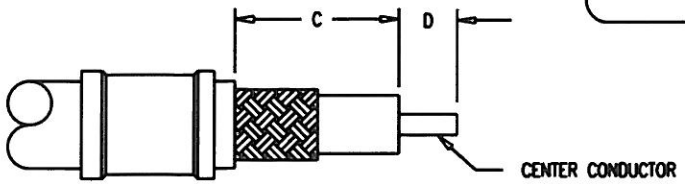
STEP 1



STEP 2



STEP 3



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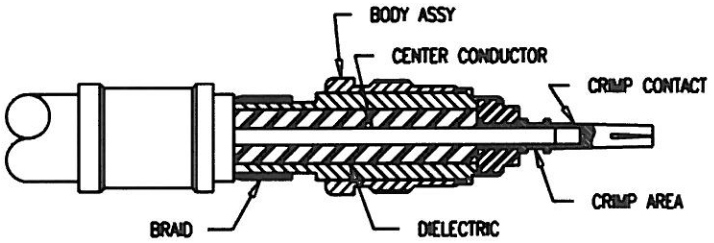
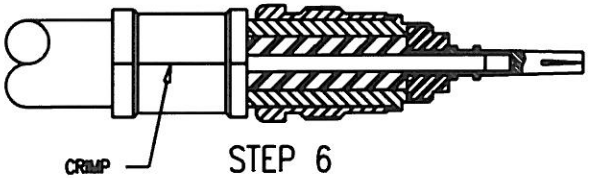
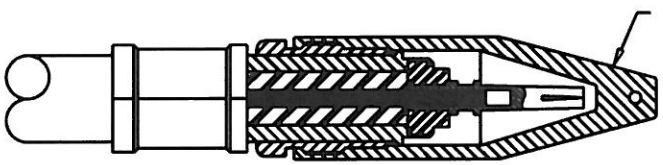


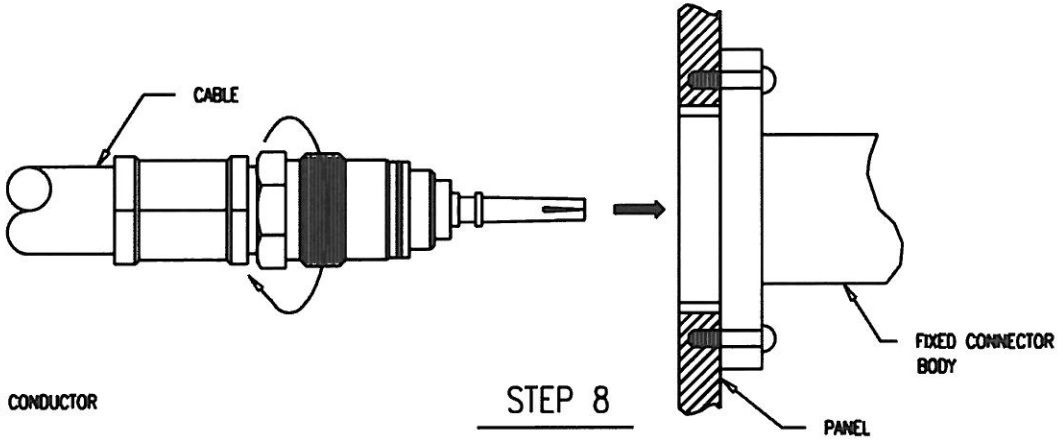
STEP 5



STEP 6



STEP 7



STEP 8

3-601 (SHEET 1 OF 2)

REVISIONS	
ISSUE	CHANGES
A	ADD -2 PRELIMINARY DWG. JT 10/11/94

WJM1837

SCALE

APPROX SURFACE AREA

USED ON K-4926-6

REF:

CABLE INSTRUCTIONS

DRWN JT	DATE 08/04/94
DESGN	DATE
APPR.	DATE

KINGS ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707

3-601 (SHEET 1 OF 2)

STEP 1
CUT CABLE END SQUARE, SLIDE K-GRIP SLEEVE OVER JACKET. (CAUTION: WHEN USING A SINGLE STEP W/P SLEEVE, SLIDE SMALL END OVER CABLE FIRST AS SHOWN, SEE STEP 1A.) MAKE CUTS 1 AND 2 IN JACKET.

STEP 2
REMOVE JACKET TO DIMENSION "A" . REMOVE ROUND BRAID AND FLAT BRAID AT EDGE OF JACKET. BE SURE ENDS OF FLAT BRAID ARE FLAT AGAINST DIELECTRIC.

STEP 3
REMOVE JACKET TO DIMENSION "B", EXPOSING ROUND BRAID.

STEP 4
TRIM DIELECTRIC TO DIMENSION "C". EXPOSED CENTER CONDUCTOR LENGTH WILL BE EQUAL TO DIMENSION "D".

STEP 5
PUSH THE K-GRIP BODY OVER THE DIELECTRIC AND FLAT BRAID AND UNDER ROUND BRAID UNTIL DIELECTRIC BOTTOMS AGAINST INSULATOR. (ONCE THE FLAT BRAID IS UNDER THE K-GRIP BODY, A CAREFUL ROTATION OF THE DIELECTRIC AND FLAT BRAID WILL EASE ASSEMBLY UNDER THE ROUND BRAID). USING APPROPRIATE CRIMP DIE, CRIMP CENTER CONTACT BETWEEN SHOULDER AND CROSS HOLES.

STEP 6
SLIDE K-GRIP SLEEVE AGAINST SHOULDER ON BODY AND FORM HEX BY CRIMPING.
NOTE: SLEEVE SHOULD NOT BE AGAINST CLAMP NUT BEFORE CRIMPING.

STEP 7
CONDUIT CAP SHOULD BE USED WHEN ROUTING CONNECTOR AND CABLE THROUGH CONDUIT (WHEN APPLICABLE).

STEP 8
THREAD CRIMP ASSEMBLY INTO CONNECTOR BODY AND LOCK SECURELY (60 IN-LBS MAX.).

3-601 (SHEET 2 OF 2)

ISSUE	REVISIONS CHANGES
A	MOD. STEP 5 PRELIMINARY DWG. JT 10/11/94

WJM1836

SCALE 1:1

APPROX SURFACE AREA

WAS: E-18560-6

USED ON

REF:

CABLING INSTRUCTIONS

DRAWN JT	DATE 08/04/94
DESIGN	DATE
APPR.	DATE

KINGS
ELECTRONICS CO., INC.
TUCKAHOE, NEW YORK 10707

3-601 (SHEET 2 OF 2)