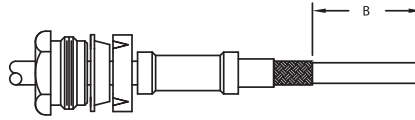
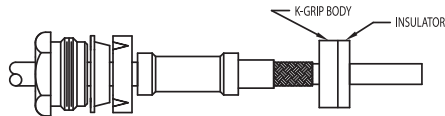


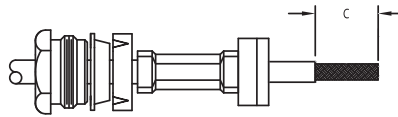
1. CUT CABLE END SQUARE. SLIDE CLAMP NUT, GLAND, GASKET, AND CRIMP SLEEVE OVER THE OUTER JACKET. REMOVE THE OUTER JACKET TO DIMENSION "A".



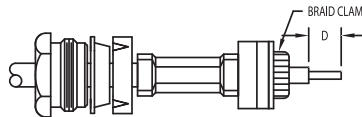
2. REMOVE THE OUTER BRAID TO DIMENSION "B".



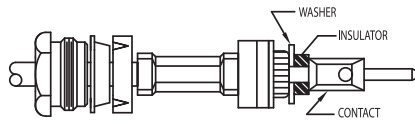
3. INSERT THE CABLE INTO THE K-GRIP BODY WITH THE BRAID OVER THE K-GRIP. SLIDE THE CRIMP SLEEVE OVER THE BRAID AND FORM A HEX WITH THE CRIMP DIE.



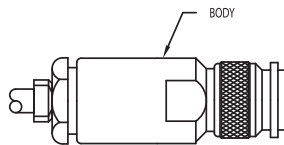
4. REMOVE THE INNER JACKET TO DIMENSION "C".



5. PLACE THE BRAID CLAMP OVER THE INNER BRAID AND AGAINST THE INNER JACKET. COMB OUT THE BRAID AND FOLD BACK OVER THE BRAID CLAMP. TRIM EVEN WITH THE BASE OF THE BRAID CLAMP. REMOVE DIELECTRIC TO DIMENSION "D".



6. INSTALL THE WASHER AND INSULATOR OVER THE DIELECTRIC AND CRIMP THE CENTER CONTACT TO CENTER CONDUCTOR.



7. ASSEMBLE INNER INSULATOR, INTERMEDIATE CONTACT AND OUTER INSULATOR, THEN INSERT INTO THE BODY. SLIDE THE BACK END PARTS FORWARD, THREAD ASSEMBLY INTO THE CONNECTOR BODY AND TIGHTEN WITH 5 IN. LBS. MIN. AND 30 IN. LBS. MAX TORQUE.

TRIM CODE CHART			
A	B	C	D
1.03	.75	.32	.156