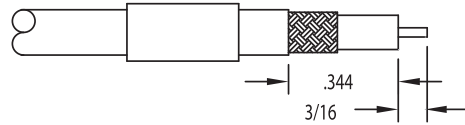
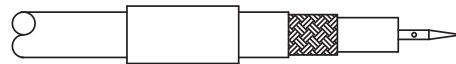


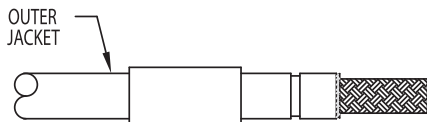
1. CUT CABLE END SQUARE, SLIDE K-GRIP SLEEVE OVER JACKET AND MAKE CUTS 1 AND 2 IN OUTER JACKET ONLY.



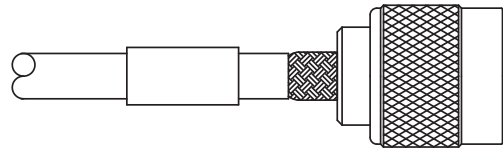
4. TRIM DIELECTRIC TO DIMENSION .344 EXPOSED CENTER CONDUCTOR LENGTH WILL BE EQUAL TO 3/16 DIMENSION.



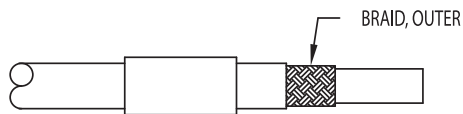
5. SOLDER OR CRIMP CONTACT TO CENTER CONDUCTOR.



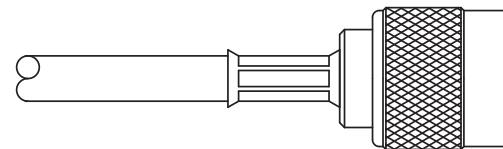
2. REMOVE OUTER JACKET TO .281 DIMENSION, FLARE OR BULGE BACK BRAID AND TRIM WITH SCISSORS AT EDGE OF OUTER JACKET



6. PUSH K-GRIP JR. OVER DIELECTRIC AND UNDER BOTH BRAIDS UNTIL DIELECTRIC BOTTOMS IN CONNECTOR.



3. REMOVE JACKET TO .250 DIMENSION.



7. SLIDE K-GRIP SLEEVE AGAINST SHOULDER ON BODY AND FORM BY CRIMPING.