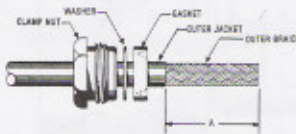


CP-1300 / CP-1300A / CP-2400

CP-1300



1. Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A."



2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B."



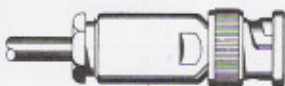
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D."



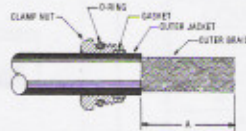
6. Solder center contact to center conductor.



7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

TRIM CODE CHART				
CODE	A	B	C	D
1301	.69	.096	.210	.094
1302	.69	.125	.214	.080
1303	.69	.096	.166	.141

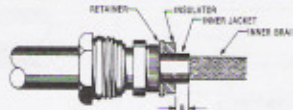
CP-1300A



1. Cut cable end square. Assemble O-ring. Slide clamp nut and gasket over jacket. Remove outer jacket to dimension "A."



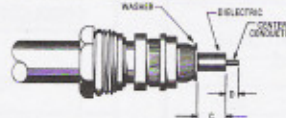
2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B."



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D."



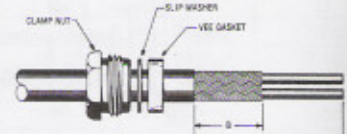
6. Solder center contact to center conductor.



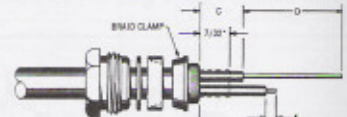
7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

TRIM CODE CHART				
CODE	A	B	C	D
1301A	11/16	.096	.210	3/32

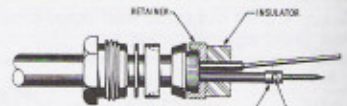
CP-2400



1. Cut cable end square. Slide clamp nut, slip washer and gasket over jacket. Trim jacket and outer braid to dimensions "A" and "B" respectively.



2. Comb out braid. Place braid clamp over braid and against jacket cut. Fold braid back over braid clamp and trim as shown. Trim dielectrics and inner conductors to dimensions indicated. For cable with woven cloth layer, trim as indicated.



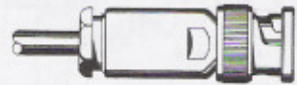
3. Assemble retainer and insulator. Soft solder center contact.



4. Insert assembly into inner insulator with remaining conductor extended through slot.



5. Assemble intermediate contact against insulator. Wrap remaining conductor tightly around intermediate contact and soft solder.



6. Assemble outer insulator over intermediate contact. Thread assembly into connector, and lock securely. "Vee" gasket must be split by braid clamp.

TRIM CODE CHART			
CODE	A	B	C
2401	1-7/8	1/2	5/16
	D	E	F
	1-1/2	31/64	5/64